

## MAKE 206

### Alkyd Gloss Finish MDF

<b>PRODUCT DESCRIPTION</b>	<b>A single component alkyd modified good resistance to sunlight, salt water and oil.</b>																																				
<b>RECOMMENDED USE</b>	As a Finishing coat on the boothop, top side and deck areas.																																				
<b>CHARACTERISTIC</b>	<ul style="list-style-type: none"> <li>• Suitable as a finish for boothop topside, deck and deck equipment and particularly for areas intermitthently conditions</li> <li>• Has Exellent adhesion properly with good resistance to mecanical ware, impact and weather</li> </ul>																																				
<b>PHYSICAL DATA</b>	<table> <tr> <td>• <b>Colour</b></td> <td>Available on request</td> </tr> <tr> <td><b>Gloss level</b></td> <td>Gloss</td> </tr> <tr> <td><b>Epoxy Polyamide</b></td> <td>1.10 ± 0.10 kg/litre</td> </tr> <tr> <td><b>Volume Solid</b></td> <td>Approx. 50 ± 2%</td> </tr> <tr> <td><b>Dry Film Thickness</b></td> <td>35 microns per coat</td> </tr> <tr> <td><b>Number of Coat</b></td> <td>1 - 2</td> </tr> <tr> <td><b>Theoretical Coverage</b></td> <td>14.3 sq. m/l for 35 microns</td> </tr> <tr> <td><b>Temperature Resistance</b></td> <td>Continuous : 90°C Intermittent : 115°C</td> </tr> <tr> <td><b>VOC</b></td> <td>237g/l</td> </tr> <tr> <td><b>Flash Point</b></td> <td>38°C</td> </tr> <tr> <td><b>Shelf Life</b></td> <td>At least 12 months</td> </tr> <tr> <td><b>Pack Size</b></td> <td>5 litres ; 20 litres</td> </tr> </table>	• <b>Colour</b>	Available on request	<b>Gloss level</b>	Gloss	<b>Epoxy Polyamide</b>	1.10 ± 0.10 kg/litre	<b>Volume Solid</b>	Approx. 50 ± 2%	<b>Dry Film Thickness</b>	35 microns per coat	<b>Number of Coat</b>	1 - 2	<b>Theoretical Coverage</b>	14.3 sq. m/l for 35 microns	<b>Temperature Resistance</b>	Continuous : 90°C Intermittent : 115°C	<b>VOC</b>	237g/l	<b>Flash Point</b>	38°C	<b>Shelf Life</b>	At least 12 months	<b>Pack Size</b>	5 litres ; 20 litres												
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<b>SURFACE PREPARATION</b>	Dry abrasive blast to minimum ISO - Sa 2 or SSPC - SP 6 "Commercial". Blast to achieve a 25 microns anchor profile as indicated with a Keane Tutor Surface Profile Comparator. Remove abrasive residue or dust from surface. For aged coating, all intact coatings must be clean, dry and free of all contaminants, sufficiently roughened.																																				
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<b>STORAGE &amp; HANDLING</b>	The product must be stored in accordance with national regulation. Storage conditions are to keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed. Handle with care, stir well before use.																																				

**SAFETY PRECAUTION**

Keep away from heat, spark and open flames. Avoid breathing of vapour on skin and eye contact. Keep container closed and store in cool, ventilated area when not in use. Proper ventilation and protective measures must be provided during mixing, application and drying, to keep vapour concentration within safe limits and to protect against toxic hazard. Necessary safety equipment must be used and ventilation requirements carefully observed, especially in confined or enclosed spaces, such as tank interior and building.

**DISCLAIMER**

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*The information in this product data sheet is given to the best of our knowledge based on laboratory testing and practical experience. If the product is used under condition beyond our control, we cannot guarantee anything but the quality of the products it self. The information in this product data sheet is liable for modification from time to time in the light of experience and our policy of continuous product development, and without further notice.*