

MAKE 800 P

ACR Solvent Base Primer

PRODUCT DESCRIPTION	A fast drying, acrylic solvent based primer
RECOMMENDED USE	Primer for protection of steel and concrete, suitable for interior and exterior areas.
CHARACTERISTIC	<ul style="list-style-type: none"> • Fast drying, maybe top coated in 2 hours at 32°C • Can be top coated with acrylic and alkyd finish • Good adhesive with substrate
PHYSICAL DATA	<ul style="list-style-type: none"> • Colour Grey, Red • Gloss level Satin • Volume Solid Approx. 33% • Dry Film Thickness 50 microns per coat • Number of Coat 2 • Theoretical Coverage 6.6 sq.m/l for 50 microns • Temperature Resistance Maximum : 80°C (dry) • Flash Point 36°C • Shelf Life At least 12 months • Pack Size 20 litres
SURFACE PREPARATION	Surface must be roughened by sweep blasting. Clean, dry and free of all contaminants
APPLICATION DATA	<p>Application Methods</p> <ul style="list-style-type: none"> • Airless Spray <ul style="list-style-type: none"> Nozzle Tip 0.46 – 0.58 mm (0.018 – 0.023 inch) Nozzle Pressure 10 MPa (approx. 1400 psi) • Conventional Spray <ul style="list-style-type: none"> Nozzle Tip 1.8 – 2.0 mm (0.071 – 0.079 inch) Nozzle Pressure 0.3 MPa (approx. 43 psi) <p>Mixing Ratio One component Thinner Thinner MAKE 907 Cleaner Thinner MAKE 10 Temperature Surface Should be 10°C – 49°C, at least 3°C above the dew point to prevent condensation</p> <p>Drying Time</p> <ul style="list-style-type: none"> Touch Dry 1 hours at 25°C ; 30 minutes at 32°C Through Dry 2 hours at 25°C ; 1 hours at 32°C Dry to Recoat <ul style="list-style-type: none"> Minimum 2 hours at 25°C ; 1 hours at 32°C Maximum Unlimited
STORAGE & HANDLING	The product must be stored in accordance with national regulation. Storage conditions are to keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed. Handle with care, stir well before use.
SAFETY PRECAUTION	Keep away from heat, spark and open flames. Avoid breathing of vapour on skin and eye contact. Keep container closed and store in cool, ventilated area when not in use. Proper ventilation and protective measures must be provided during mixing, application and drying, to keep vapour concentration within safe limits and to protect against toxic hazard. Necessary safety equipment must be used and ventilation requirements carefully observed, especially in confined or enclosed spaces, such as tank interior and building.

DISCLAIMER

The information in this product data sheet is given to the best of our knowledge based on laboratory testing and practical experience. If the product is used under condition beyond our control, we cannot guarantee anything but the quality of the products it self. The information in this product data sheet is liable for modification from time to time in the light of experience and our policy of continuous product development, and without further notice.